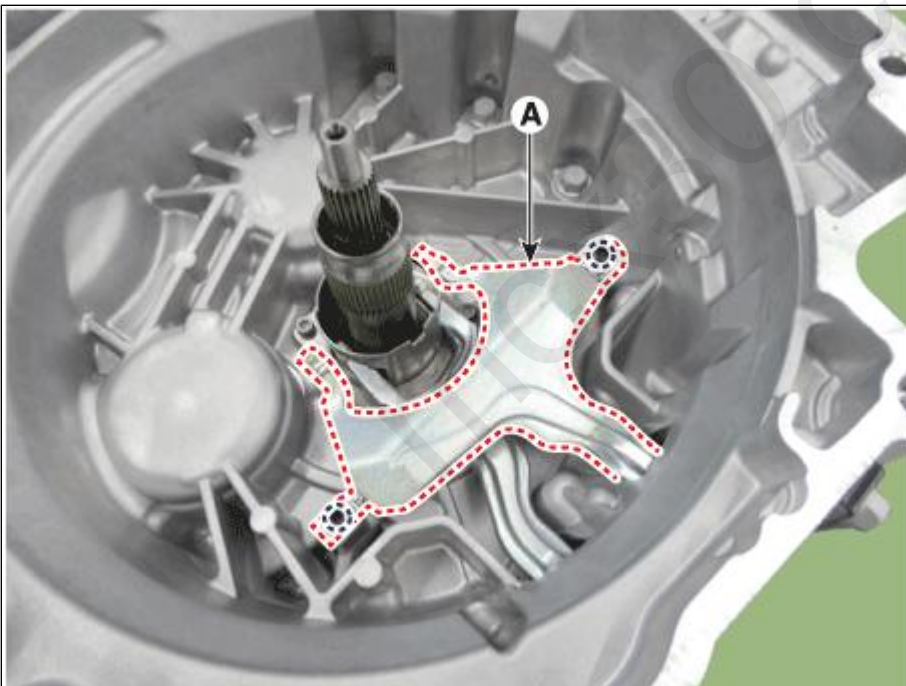


Removal

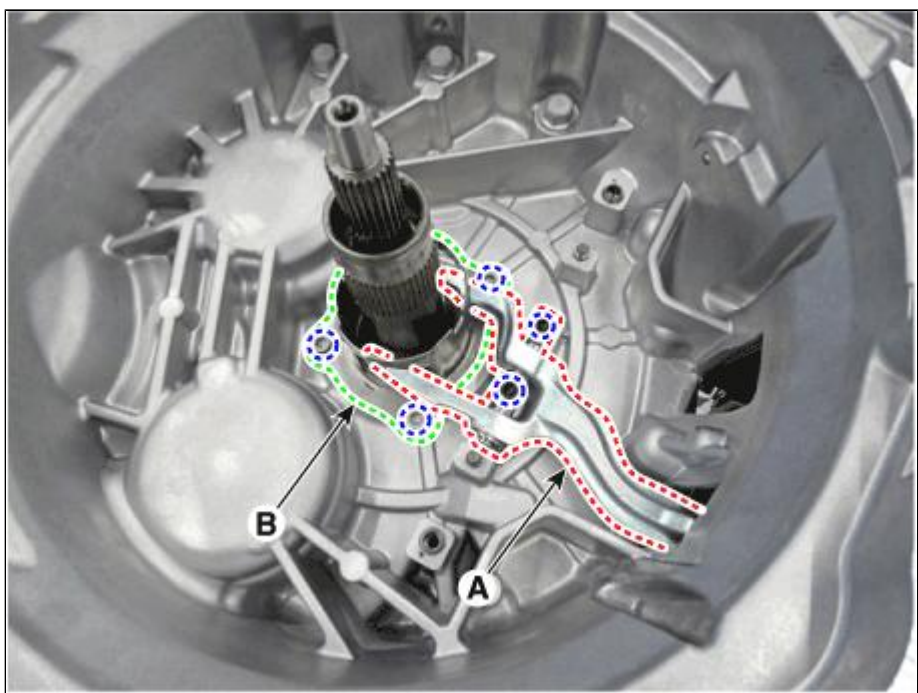
1. Remove the dual clutch assembly.
(Refer to Dual Clutch System - "Dual Clutch Assembly")
2. Remove the clutch engagement bearing 1 (A) and 2 (B).



3. Remove the clutch engagement fork 1 (A) after loosening the mounting bolts.



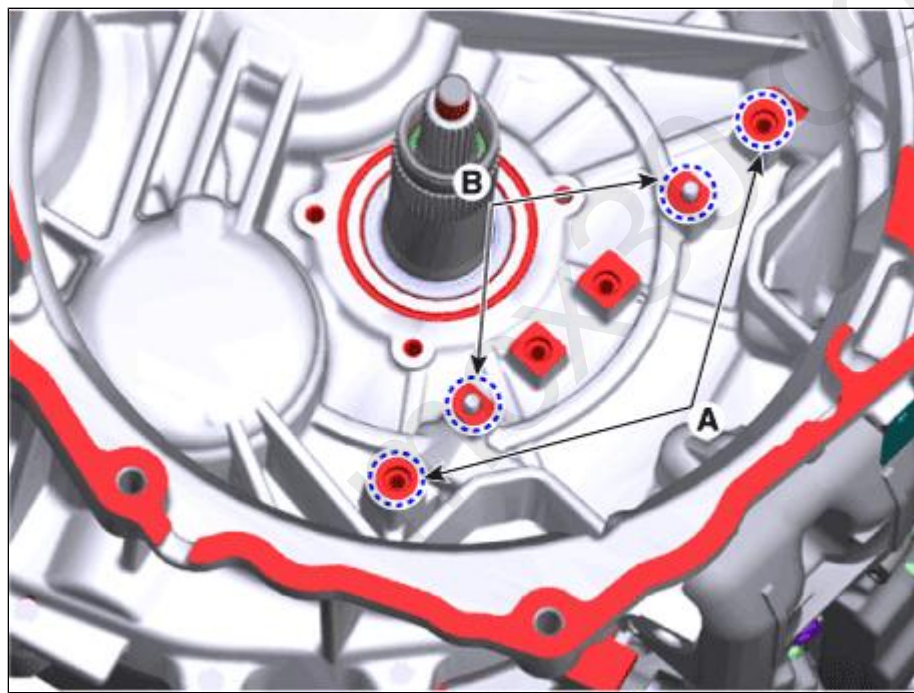
4. Remove the clutch engagement fork 2 (A) and engagement bearing sleeve (B)



Installation

NOTICE

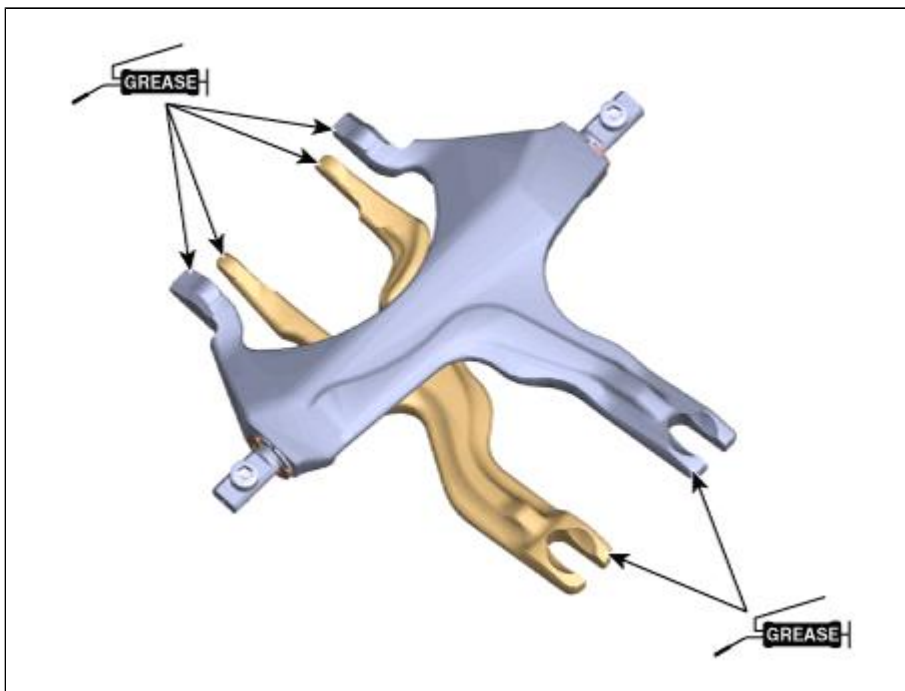
Check the assembled state of the lock bush (A) and dowel pins (B).



1. Apply coat of grease when installing the clutch fork.

Spec grease : Extreme pressure grease for vehicle

Amount : 0.1 - 0.2g



2. Install the clutch engagement fork 2 (A) and engagement bearing sleeve (B).

⚠ CAUTION

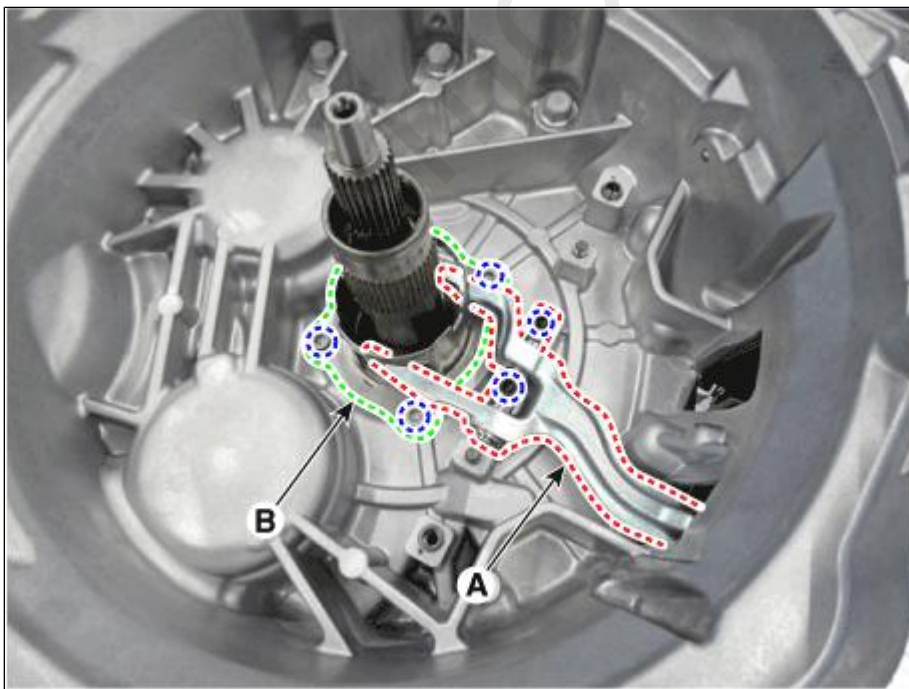
Be careful not to mix up the bolts for engagement bearing sleeve and the ones for clutch engagement forks.
 Bolts for engagement bearing sleeve (3EA) : White (14mm length)
 Bolts for clutch engagement fork 1 and fork 2 (4EA) : Black (20mm length)

NOTICE

Take caution of the direction of fork assembly shaft when installing.

Tightening torque :

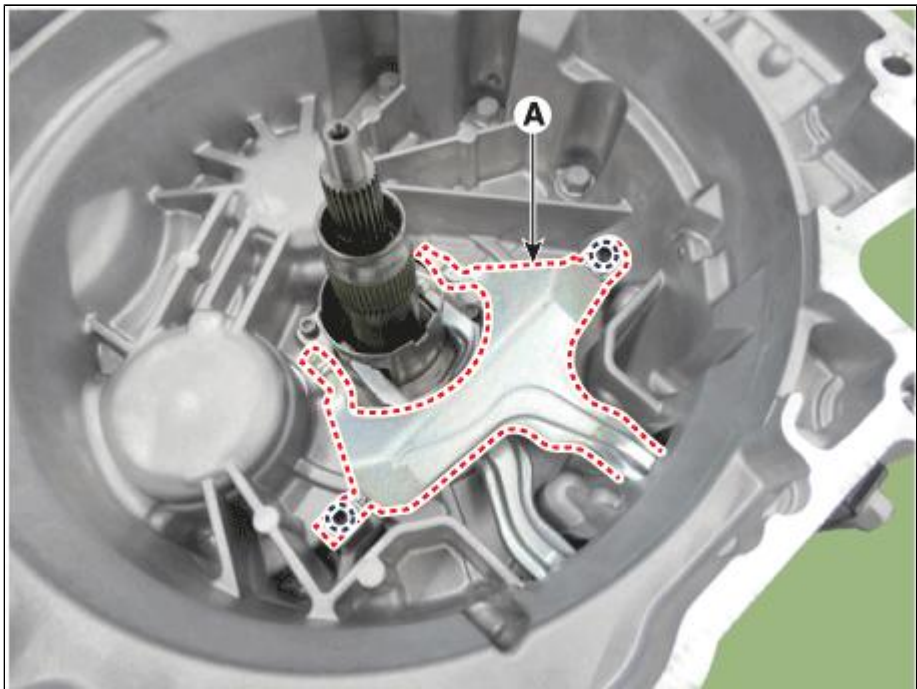
9.8 - 11.8 N.m (1.0 - 1.2 kgf.m, 7.2 - 8.7 lb-ft)



3. Install the clutch engagement fork 1 (A)

Tightening torque :

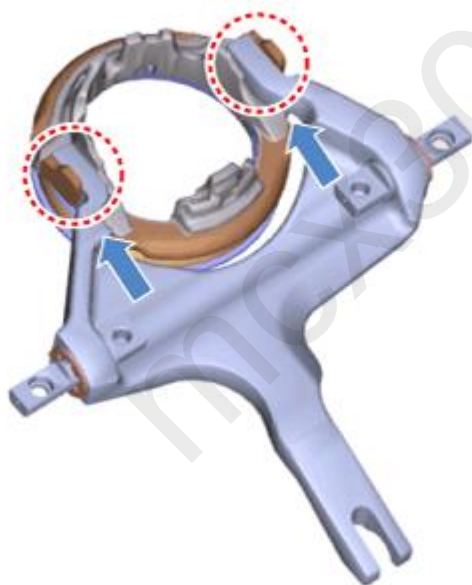
9.8 - 11.8 N.m (1.0 - 1.2 kgf.m, 7.2 - 8.7 lb-ft)

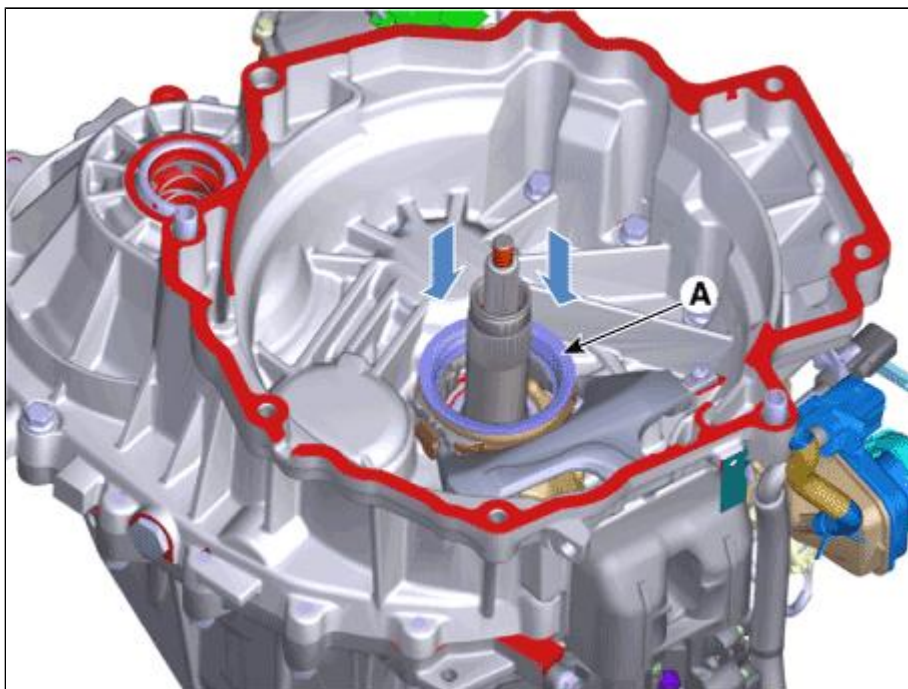


4. Install the engagement bearing 1 (A).

NOTICE

Align the fork with the bearing plastic guide direction.

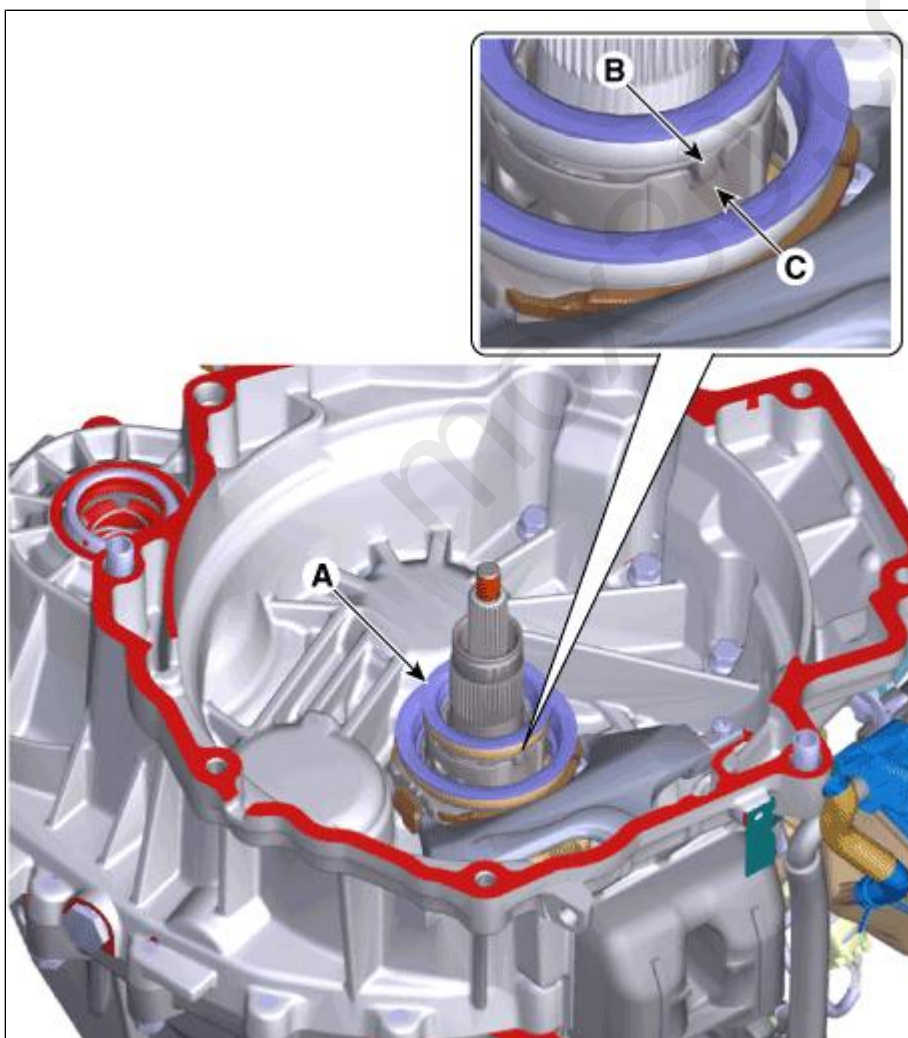




5. Install the engagement bearing 2 (A).

NOTICE

Take caution and make sure that the bearing plastic stopper (B) is settled in the sleeve (C).



6. Install the dual clutch assembly.
(Refer to Dual Clutch System - "Dual Clutch Assembly")

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